

DART AEROSPACE LTD		Work Order:	22275
Description: Bracket ass'y		Part Number:	D2804-041
Dwg: D2804 rev. A1		Qty:	2

05.03.07

Step	Location	Procedure	By	Date	Qty																
1	EXPEDITING	Issue W/O	11	05.01.20	2																
2	STORES	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2804-1</td><td>Bracket</td><td>014241</td></tr><tr><td>1</td><td>D2805-1</td><td>Stop</td><td>014243</td></tr><tr><td>1</td><td>D2809</td><td>Bushing</td><td>017794</td></tr></table>	Qty	Part Number	Description	Batch	1	D2804-1	Bracket	014241	1	D2805-1	Stop	014243	1	D2809	Bushing	017794	12	05.01.20	2
Qty	Part Number	Description	Batch																		
1	D2804-1	Bracket	014241																		
1	D2805-1	Stop	014243																		
1	D2809	Bushing	017794																		
3	METAL	Press D2805-1 into arm as per Dwg D2804	2	05.01.20	2																
4	QC	Inspect Level 5	13	05.01.20	2																
5	FINISHING	Powder coat white (4.3.5.1) per QSI 005	2	05.01.20	2																
6	QC	Inspect Level 3	13	05.01.21	2																
3	METAL	Press D2809 into arm as per Dwg D2804	13	05.01.21	2																
7	STORES	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>AN3-16A</td><td>Bolt</td><td>M14820</td></tr><tr><td>2</td><td>AN960JD10</td><td>Washer</td><td>M15829</td></tr><tr><td>1</td><td>MS21042L3</td><td>Nut</td><td>M15539</td></tr></table>	Qty	Part Number	Description	Batch	1	AN3-16A	Bolt	M14820	2	AN960JD10	Washer	M15829	1	MS21042L3	Nut	M15539	13	05.01.21	2
Qty	Part Number	Description	Batch																		
1	AN3-16A	Bolt	M14820																		
2	AN960JD10	Washer	M15829																		
1	MS21042L3	Nut	M15539																		
8	METAL	Assemble as per DWG D2804	13	05.01.21	2																
9	QC	Inspect Level 5	13	05/01/21	2																
10	STORES	Identify and stock	13	05.01.21	2																
11	EXPEDITING	Close W/O Cost / part: 71.34 Sur 05/01/25 (2)	13	05.01.21	2																

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.15	Revise pick list	EC	
C	01.03.02	Added D2809 to pick list	EC	
D	01.04.26	Re format	EC	EC

RELEASED

EC 01.04.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 20, 2005
02:40 pm

Work Order No : 0022275
Project Name : D2804-041
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : D2804-043
Description : STA 155 Bracket Ass'y LH
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 01-20-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00